Suppression of Grain Boundaries in Graphene Growth on Superstructured Mn-Cu(111) Surface

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As undesirable defects, grain boundaries (GBs) are widespread in epitaxial graphene using existing growth methods on metal substrates. Employing density functional theory calculations, we first identify that the misorientations of carbon islands nucleated on a Cu(111) surface lead to the formation of GBs as the islands coalesce. We then propose a two-step kinetic pathway to effectively suppress the formation of GBs. In the first step, large aromatic hydrocarbon molecules are deposited onto a $\sqrt{3} \times \sqrt{3}$ superstructured Cu-Mn alloyed surface to seed the initial carbon clusters of a single orientation; in the second step, the seeded islands are enlarged through normal chemical vapor deposition of methane to form a complete graphene sheet. The present approach promises to overcome a standing obstacle in large scale single-crystal graphene fabrication.

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Graphene is a one-atom-thick flat sheet of carbon atoms packed into a honeycomb structure. Because of its superb mechanical, electronic, optical, and thermal properties [1,2], graphene has limitless potential for future device applications. To fully realize the functionality of graphene, it is highly desirable to fabricate large-scale monolayer graphene with no or minimal structural defects. Among the different fabrication avenues being explored, epitaxial growth on transition metal substrates using hydrocarbon or other carbon sources stands out as a highly appealing approach [3–11], especially on Cu surfaces [11]. Cu has the merit of low carbon solubility, which leads to a self-limiting growth process confined to its surface [12], and diverse carbon sources can be used to grow graphene on Cu substrates [13–15]. The relatively weak carbon-copper interaction compared to carbon-carbon interaction enables fast diffusion of carbon atoms and efficient nucleation of carbon islands across the whole surface [16], indicating the feasibility of mass production of epitaxial graphene. Indeed, it has been reported recently that the single-crystal domains of monolayer graphene grown on Cu can reach the dimensions of 0.5 mm on a side [17]. Furthermore, transfer of epitaxial graphene to other substrates can be readily achieved via chemical etching [18,19].

However, one standing obstacle facing the community of epitaxial graphene on Cu is the prevalence of grain boundaries (GBs) undesirably introduced during growth [19–26]. A grain boundary refers to the junction region of two crystalline grains with different orientations. The detailed atomic structures of the GBs in epitaxial graphene have been investigated extensively [19,21–26], and their presence has been shown to severely degrade the electronic, transport, and mechanical properties of graphene [19,24]. Experimental efforts have also been made to suppress their creation during growth [17,19,27], but so far with limited success, partly because the underlying formation mechanism of the GBs is still unclear. Existing experimental observations suggest that the GBs can form in the initial nucleation stage when several graphene grains emanate from one nucleation site [24]; alternatively, they can be formed in the later growth stage when different graphene grains with relative misorientations coalesce [13,19,26].

In this Letter, we first demonstrate that, because of the inherently weak C-Cu interaction, orientational disorders of carbon islands on Cu(111) will be abundant in the early stages of nucleation and growth. Such disorders cannot heal themselves with the enlargement of the islands, leading to the prevalence of graphene GBs upon island coalescence. Based on this understanding, we propose to use a functionalized Cu(111) surface to lift the energy degeneracy in the early stages of nucleation and growth, thereby suppressing orientational disorders of the islands and the subsequent GBs. Our proposed kinetic pathway invokes the steps of “seed and grow” [28]. In the seeding step, carbon clusters are initiated by depositing coronene [29] on a $(\sqrt{3} \times \sqrt{3})$ R30° Mn-Cu(111) alloyed surface [30,31], which effectively helps the islands to select predominantly only one orientation on the superstructurally alloyed surface. In the growing step, larger, monolayer graphene is formed by conventional chemical vapor deposition (CVD).

Our density functional theory (DFT) calculations are carried out using the Vienna ab initio simulation package.
ment of the Mn atoms. The binding energies are calculated
Mn-Cu(111) surface, because of the triangular arrange-
ized. We consider the ferromagnetic configuration of the
cell \[36\]. The calculations with Mn atoms are spin polar-
ized gradient approximation (PBE-GGA) \[35\] for the

\[
E_{\text{adsorbate}} - E_{\text{adsorbate} + \text{substrate}}
\]

\[
= \sum_{i=1}^{n} \left( E_{\text{Mn-atoms}}^{i} + E_{\text{Cu-atoms}}^{i} \right)
\]

The vacuum layers are more than 13 Å thick to ensure
decoupling between neighboring slabs. During relaxation,
atoms in the lower two atomic layers are fixed in their
respective bulk positions, and all the other atoms are
allowed to relax until the forces on them are smaller than
0.01 eV/Å. A \(2 \times 2 \times 1\) \(k\)-point mesh is used for the \(6 \times 6\)
surface unit cell and \(3 \times 3 \times 1\) for the \(4 \times 4\) surface unit cell \[36\]. The calculations with Mn atoms are spin polar-
ized. We consider the ferromagnetic configuration of the
Mn-Cu(111) surface, because of the triangular arrange-
ment of the Mn atoms. The binding energies are calculated
as \(\Delta E = E_{\text{adsorbate}} + E_{\text{substrate}} - E_{\text{adsorbate} + \text{substrate}}\).

Crystalline Cu has a face-centered cubic structure,
and its (111) surface exhibits a hexagonal packing of
surface atoms. As shown in Figs. 1(a) and 1(b), both the
Cu(111) surface and graphene have atomic arrangements
with sixfold symmetry. Therefore, if carbon clusters
nucleated at different sites are all oriented at the same
high-symmetry orientation (HSO) of the Cu(111) surface
[e.g., see Figs. 1(c) or 1(d)], their structural coherence will
be ensured by the Cu substrate and there will be no GBs
when they merge. However, when a simple sixfold
symmetric carbon cluster composed of seven 6-carbon
rings (7CRs) is placed on the Cu(111) surface, our detailed
DFT calculations reveal that the energetically most
stable geometry deviates from the HSO of Fig. 1(c) by
11° [see Fig. 2(b)]. We note that an earlier DFT study
found that a \(C_{54}\) island was also located away from a HSO
\[37\], and this result was soon discussed as a possible cause
of domain misorientation and GB formation \[38\]. More
accurate computations here indicate that such GBs may
originate from even smaller \(C_{24}\) clusters that deviate from
the HSO. The carbon cluster also has a domelike structure
[see Fig. 2(a)], with the central C atoms \(\sim 2.30\) Å from the
Cu surface. Therefore, the cluster remains strongly bonded
to the substrate only at the periphery while the interaction
between the central C atoms and the substrate is rather
weak, similar to the domed structure on Ir(111) \[39\]. Each
of the 12 edge C atoms has two C neighbors, and prefers to
reside at the bridge sites between two surface Cu atoms,
because these edge atoms are closer to \(sp^3\) hybridization
than \(sp^2\), thereby providing the driving force for the rota-
tion of the island away from the HSO.

Now we go from the early stages of island nucleation
and growth to island enlargement and coalescence. Since a
small cluster such as the one shown in Fig. 2 is not oriented
at the HSO, there will be a degenerate mirror geometry
with respect to the symmetry axis of Cu(111), indicating
that islands with relative misorientations can coexist. As a
cluster grows larger, more edge C atoms will be involved
in determining its preferred orientation by adjusting their
bonds with the underlying Cu atoms. Therefore, there will
be more nearly degenerate orientations, thus broadening
the orientational disorder of the carbon clusters. When a
cluster has grown large enough such that the edge atoms
contribute only minimally to the total binding energy, the
cluster is either still in an energetically stable orientation
different from the HSO, or is too large to adjust its ori-
entation to an energetically more favorable HSO. When
two such clusters with a relative misorientation coalesce,
a larger island containing a GB is formed, with a character-
istic angle defined by the initial misorientations of the
merging clusters and the local structural adjustment within
the boundary \[38\]. This scenario is qualitatively consistent
with existing experimental observations, and the detailed
distribution of the GB angles may also depend on the
specific growth conditions \[24–26\].

![FIG. 1 (color online). (a) and (b) Structural illustrations of the Cu(111) substrate and graphene, where the dashed lines show their respective high-symmetry axes. (c) and (d) Illustrations of two geometries where a 7CR carbon cluster is at a HSO on the Cu(111) surface. In (c), the edge C atoms reside at the threefold hollow sites; in (d), the edge C atoms are at the bridge sites between two surface Cu atoms.](image)

![FIG. 2 (color online). Side and top view of a 7CR carbon cluster on the Cu(111) surface, illustrating the domed nature (a) and the rotated nature (b) from the HSO of Fig. 1(c), respectively.](image)
action with the carbon clusters will prefer a HSO in maximizing their inter-...er or next-nearest-neighbor sites in the first layer of such X atoms substitute for two Cu atoms at the nearest-neighbor or next-nearest-neighbor sites in the first layer of a Cu(111) surface. We find that, among all the transition metals considered, only the Mn atoms always stay mutually repulsive. As candidate systems, we find that a number of transition metals with unfilled d orbitals (X = Ru, Fe, Co, Ni, Mn) will bind more strongly with C [40]. We then compare the energies of different geometries where two such X atoms substitute for two Cu atoms at the nearest-neighbor or next-nearest-neighbor sites in the first layer of a Cu(111) surface. We find that, among all the transition metals considered, only the Mn atoms always stay mutually repulsive in the topmost Cu(111) surface, thereby ruling out clustering of the alloyed Mn atoms. Separately, Bihlmayer, Kurz, and Blügel showed that, among the different compositions of Cu₃Mn, the only thermodynamically stable configuration is the Cu₂Mn surface alloy at temperatures typical for epitaxial growth [31]. Taken together, these findings strongly support the feasibility of forming high-quality (√3 × √3) R30° superstructured Mn-Cu(111) surfaces. Indeed, experimentally the formation of a (√3 × √3) R30° superstructured Mn-Cu(111) surface has been observed at the Cu substrate steps [30], whereas the other metals only form islands or overlayers on Cu surfaces [41].

Still choosing the 7CR carbon cluster as the testing baby graphene, we then calculate the total energies of the 7CR carbon cluster with different orientations on the (√3 × √3) R30° Mn-Cu(111) alloyed surface. We find three stable or metastable configurations of a 7CR island through structural optimization, differentiated by placing the center of the 7CR carbon cluster above a Mn or Cu atom, as shown in Fig. 3. Two of them [Figs. 3(b) and 3(c)] are at a HSO, but only the HSO in Fig. 3(b) is the most stable, while the energy of the other two configurations is higher by 0.32 and 0.45 eV, respectively. Therefore, the Mn atoms alloyed into the Cu(111) surface indeed successfully help to pin the 7CR carbon cluster at the HSO. To see the underlying atomistic reason, we note that in all three cases, the island has a domelike geometry similar to that on a pure Cu(111) surface, indicating the predominant interaction with the substrate at its edge. Moreover, in the most stable configuration, the 7CR carbon cluster maximizes its contact with the Mn atoms at the periphery. The calculated binding energy per edge C atom of the 7CR carbon cluster is 0.63 eV on Cu(111) and 0.89 eV on Mn-Cu(111), respectively.

To take advantage of the superstructural Mn-Cu(111) surface and effectively suppress the possible disorders induced in the initial nucleation process, we propose the use of coronene as a good candidate to seed the initial carbon clusters. As a polycyclic aromatic hydrocarbon, coronene [29] is just like the 7CR island, but with a hydro-...growth on Cu [15]. First, in the gas phase, the C-H bond dissociation energies of benzene and coronene are very close [42], as verified also by our present DFT calculations. Next, we consider the catalytic capability of the Mn-Cu patterned substrate. The energy difference between the initial state, where a coronene is adsorbed onto the Mn-Cu surface, and the final state, where all the edge hydrogen atoms are detached to form H₂ molecules, is 1.23 eV per H atom, which is to be compared with 1.39 eV for the case of benzene dehydrogenation on the Cu(111) surface. The relatively more stable final state is due to the enhanced binding of carbon clusters onto the Mn-Cu substrate than the Cu substrate. Therefore, from the energetic point of view, the alloyed surface would also be more catalytic in dehydrogenating coronene than Cu(111) in dehydrogenating benzene [15]. We therefore propose to use coronene as the first-step carbon source to seed carbon clusters on the patterned surface.

After the deposition and dehydrogenation of coronene on the Mn-Cu(111) surface, all the adsorbed 7CR islands will have the same orientation. In particular, when two such 7CR islands coalesce to form a larger graphene cluster, no GB is formed (see Fig. 4). In order to achieve a continuous sheet of graphene, we invoke a second step of growth to supply C atoms to fill the openings between the carbon clusters. We notice that, in contrast to Cu(111), on
which C adatoms are energetically much more favorable to nucleate than to stay apart [16], here on Mn-Cu(111) the carbon adatoms are less strongly inclined to nucleate. The energy difference between a C dimer and two C monomers on the substrate, calculated as $\Delta E = E_{\text{monomer+substrate}} - E_{\text{dimer+substrate}}$ is 2.92 eV on Cu(111) and becomes 1.70 eV on Mn-Cu(111). Therefore, the conventional CVD growth using methane or ethylene could be applied here to supply carbon adatoms to diffuse and attach to the nearby coronene-seeded and correctly oriented carbon islands (see Fig. 4), rather than to nucleate new islands, which is similar to the enhanced layer-by-layer growth of Ag on Ag(111) via a two-step kinetic pathway [28]. Eventually, the 7CR-seeded islands will be enlarged and connected to achieve a single-crystal graphene sheet with no or greatly suppressed GBs.

It is important to note that, when a 7CR seed grows larger, the carbon clusters will still be at or close to the HSO, because an edge C atom prefers to reside at the bridge site between a Mn and a Cu atom. Because all the islands have nearly the same orientation and domelike geometry, they will be able to make minimal local adjustments when they meet, and coalesce to form a single larger graphene sheet without GBs. Because of the lattice mismatch and its stronger interaction with the Mn-Cu(111) surface than with pure Cu(111), graphene may have a corrugated geometry, similar to that on Ru [43]. Finally, the playground of using patterned substrates is not necessarily limited to the Mn-Cu(111) surface; other superstructured surface alloys with different transition metals beyond the ones already considered here are also worth exploring. The present study of graphene growth on patterned substrates via a two-step kinetic process thus opens the door towards a new and viable approach for mass production of single crystalline monolayer graphene.

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